

Spiral Wire Belt Joining Instructions

Balanced Spiral (BSW)

- 1) the belting should be pulled through the conveyor circuit until the two ends meet.**
- 2) excess belt should be cut off whilst maintaining the right and left hand pattern of the coil assembly.**
- 3) the two ends can be tied temporarily together; this may make assembly easier.**
- 4) the joining rod should now be inserted through the corresponding two coils.**
- 5) the rod should be knuckled or welded, ensuring that a continuous pattern of the belting is maintained.**

